

TCITM
WHERE YOUR
WORLD MATTERS

RAL
COLOR
DECK





RAL 1000 9840-12040R
Green Beige



RAL 1000 9840-12040R
Beige



RAL 1002 9840-11993R
Sand Yellow



RAL 1003 9840-11990R
Signal Yellow



RAL 1004 9940-11997R
Golden Yellow



RAL 1005 9840-11998R
Honey Yellow



RAL 1006 9840-11976R
Maize Yellow



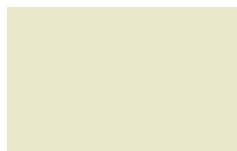
RAL 1007 9840-11994R
Daffodil Yellow



RAL 1011 9840-11991R
Brown Beige



RAL 1012 9840-12001R
Lemon Yellow



RAL 1013 9840-11914R
Oyster White



RAL 1014 9840-11992R
Ivory



RAL 1015 9840-11974R
Light Ivory



RAL 1016 9840-11963R
Sulfur Yellow



RAL 1017 9840-12010R
Saffron Yellow



RAL 1018 9840-11955R
Zinc Yellow



RAL 1019 9840-11916R
Grey Beige



RAL 1020 9840-11972R
Olive Yellow



RAL 1021 9840-12005R
Rapeseed Yellow



RAL 1023 9940-11910R
Traffic Yellow



RAL 1024 9840-11995R
Ochre Yellow



RAL 1027 9840-12009R
Curry



RAL 1028 9840-11928R
Melon Yellow



RAL 1032 9840-12002R
Broom Yellow



RAL 1033 9840-12000R
Dahlia Yellow



RAL 1034 9840-12003R
Pastel Yellow



RAL 1037 9840-12004R
Sun Yellow



RAL 2000 9840-2466R
Yellow Orange



RAL 2001 9840-2469R
Red Orange



RAL 2002 9840-2468R
Vermilion



RAL 2003 9840-2467R
Pastel Orange



RAL 2004 9840-2461R
Pure Orange



RAL 2008 9840-2473R
Bright Red Orange



RAL 2009 9840-2462R
Traffic Orange



RAL 2010 9840-2464R
Signal Orange



RAL 2011 9840-2465R
Deep Orange



RAL 2012 9840-2460R
Salmon Orange



RAL 3000 9940-30198R
Flame Red



RAL 3001 9840-30193R
Signal Red



RAL 3002 9840-30200R
Carmine Red



RAL 3003 9940-30205R
Ruby Red



RAL 3004 9840-30195R
Purple Red



RAL 3005 9840-30191R
Wine Red



RAL 3007 9840-30222R
Black Red



RAL 3009 9840-30211R
Oxide Red



RAL 3011 9940-30216R
Brown Red



RAL 3012 9840-30219R
Beige Red



RAL 3013 9840-30203R
Tomato Red



RAL 3014 9840-30220R
Antique Pink



RAL 3015 9840-30199R
Light Pink



RAL 3016 9840-30215R
Coral Red



RAL 3017 9840-30217R
Rose



RAL 3018 9840-30214R
Strawberry Red



RAL 3020 9840-30202R
Traffic Red



RAL 3022 9840-30218R
Salmon Pink



RAL 3027 9840-30194R
Raspberry Red



RAL 3031 9840-30192R
Orient Red



RAL 4001 9840-4541R
Red Lilac



RAL 4002 9840-4543R
Red Violet



RAL 4003 9840-4542R
Heather Violet



RAL 4004 9840-4547R
Claret Violet



RAL 4005 9840-4544R
Blue Lilac



RAL 4006 9840-4539R
Traffic Purple



RAL 4007 9840-4548R
Purple Violet



RAL 4008 9840-4540R
Signal Violet



RAL 4009 9840-4546R
Pastel Violet



RAL 4010 9840-4545R
Telemagenta



RAL 5000 9840-50925R
Violet Blue



RAL 5001 9840-50936R
Green Blue



RAL 5002 9840-50909R
Ultramarine Blue



RAL 5003 9840-50928R
Sapphire Blue



RAL 5004 9840-50971R
Black Blue



RAL 5005 9840-50920R
Signal Blue



RAL 5007 9840-50963R
Brilliant Blue



RAL 5008 9840-50948R
Grey Blue



RAL 5009 9840-50910R
Azure Blue



RAL 5010 9840-50962R
Gentian Blue



RAL 5011 9840-50908R
Steel Blue



RAL 5012 9840-50968R
Light Blue



RAL 5013 9840-50903R
Cobalt Blue



RAL 5014 9840-50970R
Pigeon Blue



RAL 5015 9840-50917R
Sky Blue



RAL 5017 9840-50955R
Traffic Blue



RAL 5018 9840-50923R
Turquoise Blue



RAL 5019 9840-50915R
Capri Blue



RAL 5020 9840-50914R
Ocean Blue



RAL 5021 9840-50912R
Water Blue



RAL 5022 9840-50941R
Night Blue



RAL 5023 9840-50969R
Distant Blue



RAL 5024 9840-50937R
Pastel Blue



RAL 6000 9840-61288R
Patina Green



RAL 6001 9840-61252R
Emerald Green



RAL 6002 9840-61267R
Leaf Green



RAL 6003 9840-61312R
Olive Green



RAL 6004 9840-61271R
Blue Green



RAL 6005 9840-61257R
Moss Green



RAL 6006 9840-61290R
Grey Olive



RAL 6007 9840-61310R
Bottle Green



RAL 6008 9840-61321R
Brown Green



RAL 6009 9840-61261R
Fir Green



RAL 6010 9840-61273R
Grass Green



RAL 6011 9840-61289R
Reseda Green



RAL 6012 9840-61262R
Black Green



RAL 6013 9840-61314R
Reed Green



RAL 6014 9840-61322R
Yellow Olive



RAL 6015 9840-61323R
Black Olive



RAL 6016 9840-61274R
Turquoise Green



RAL 6017 9840-61309R
May Green



RAL 6018 9840-61254R
Yellow Green



RAL 6019 9840-61255R
Pastel Green



RAL 6020 9840-61276R
Chrome Green



RAL 6021 9840-61279R
Pale Green



RAL 6022 9840-61320R
Olive Drab



RAL 6024 9840-61307R
Traffic Green



RAL 6025 9840-61313R
Fern Green



RAL 6026 9840-61286R
Opal Green



RAL 6027 9840-61280R
Light Green



RAL 6028 9840-61282R
Pine Green



RAL 6029 9840-61268R
Mint Green



RAL 6032 9840-61308R
Signal Green



RAL 6033 9840-61293R
Mint Turquoise



RAL 6034 9840-61311R
Pastel Turquoise



RAL 7000 9840-72113R
Squirrel Grey



RAL 7001 9840-71989R
Silver Grey



RAL 7002 9840-72114R
Olive Grey



RAL 7003 9840-72036R
Moss Grey



RAL 7004 9840-72034R
Signal Grey



RAL 7005 9840-72045R
Mouse Grey



RAL 7006 9840-71973R
Beige Grey



RAL 7008 9840-72010R
Khaki Grey



RAL 7009 9840-72097R
Green Grey



RAL 7010 9840-72096R
Tarpaulin Grey



RAL 7011 9840-72055R
Iron Grey



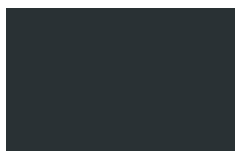
RAL 7012 9840-72011R
Basalt Grey



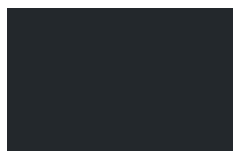
RAL 7013 9840-72008R
Brown Grey



RAL 7015 9840-71996R
Slate Grey



RAL 7016 9840-72121R
Anthracite Grey



RAL 7021 9840-72122R
Black Grey



RAL 7022 9840-71995R
Umbra Grey



RAL 7023 9840-72106R
Concrete Grey



RAL 7024 9840-72053R
Graphite Grey



RAL 7026 9840-72078R
Granite Grey



RAL 7030 9840-71993R
Stone Grey



RAL 7031 9840-72112R
Blue Grey



RAL 7032 9840-71991R
Pebble Grey



RAL 7033 9840-72107R
Cement Grey



RAL 7034 9840-71976R
Yellow Grey



RAL 7035 9840-71977R
Light Grey



RAL 7036 9840-72111R
Platinum Grey



RAL 7037 9840-72007R
Dusty Grey



RAL 7038 9840-71992R
Agate Grey



RAL 7039 9840-71972R
Quartz Grey



RAL 7040 9840-71979R
Window Grey



RAL 7042 9840-71994R
Traffic Grey A



RAL 7043 9840-72047R
Traffic Grey B



RAL 7044 9840-71978R
Silk Grey



RAL 7045 9840-72110R
Telegrey 1



RAL 7046 9840-71981R
Telegrey 2



RAL 7047 9840-72006R
Telegrey 4



RAL 8000 9840-81050R
Green Brown



RAL 8001 9840-81063R
Ochre Brown



RAL 8002 9840-80993R
Signal Brown



RAL 8003 9940-80994R
Clay Brown



RAL 8004 9840-81016R
Copper Brown



RAL 8007 9840-81059R
Fawn Brown



RAL 8008 9840-81001R
Olive Brown



RAL 8011 9840-80992R
Nut Brown



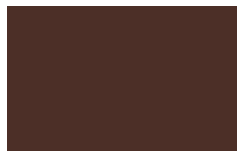
RAL 8012 9840-81060R
Red Brown



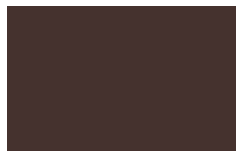
RAL 8014 9840-80964R
Sepia Brown



RAL 8015 9840-81007R
Chestnut Brown



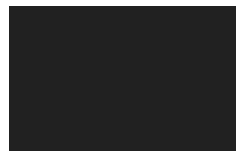
RAL 8016 9840-81039R
Mahogany Brown



RAL 8017 9840-80957R
Chocolate Brown



RAL 8019 9840-81018R
Grey Brown



RAL 8022 9840-81054R
Black Brown



RAL 8023 9840-81058R
Orange Brown



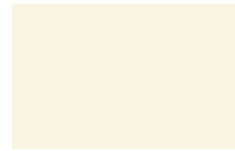
RAL 8024 9840-80987R
Beige Brown



RAL 8025 9840-80985R
Pale Brown



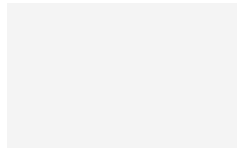
RAL 8028 9840-80968R
Terra Brown



RAL 9001 9840-91744R
Cream



RAL 9002 9840-91728R
Grey White



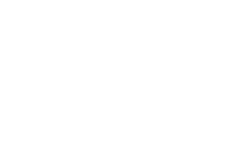
RAL 9003 9840-91739R
Signal White



RAL 9004 9840-91793R
Signal Black



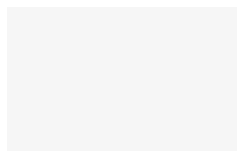
RAL 9005 9840-91748R
Jet Black



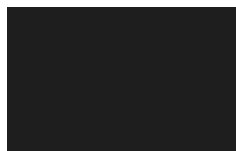
RAL 9010 9840-91753R
Pure White



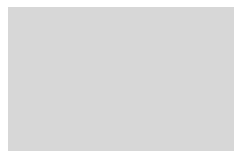
RAL 9011 9840-91747R
Graphite Black



RAL 9016 9840-91735R
Traffic White



RAL 9017 9840-91743R
Traffic Black



RAL 9018 9840-91757R
Papyrus White



RAL 9006 9841-01492R
White Aluminum



RAL 9007 9841-01493R
Grey Aluminum

2604 INDEX

RAL Colors That Meet 2604 Specification

| RAL Number | Product Code | RAL Name |
|------------|--------------|----------------|
| 1011 | 9840-11991R | Brown Beige |
| 1019 | 9840-11916R | Grey Beige |
| 1020 | 9840-11972R | Olive Yellow |
| 3005 | 9840-30191R | Wine Red |
| 3007 | 9840-30222R | Black Red |
| 3009 | 9840-30211R | Oxide Red |
| 3012 | 9840-30219R | Beige Red |
| 5001 | 9840-50936R | Green Blue |
| 5004 | 9940-50971R | Black Blue |
| 5005 | 9840-50920R | Signal Blue |
| 5008 | 9840-50948R | Grey Blue |
| 5009 | 9840-50910R | Azure Blue |
| 5017 | 9840-50955R | Traffic Blue |
| 5019 | 9840-50915R | Capri Blue |
| 5020 | 9840-50914R | Ocean Blue |
| 5021 | 9840-50912R | Water Blue |
| 6003 | 9840-61312R | Olive Green |
| 6004 | 9840-61271R | Blue Green |
| 6012 | 9840-61262R | Black Green |
| 6013 | 9840-61314R | Reed Green |
| 6021 | 9840-61279R | Pale Green |
| 6033 | 9840-61293R | Mint Turquoise |
| 7002 | 9840-72114R | Olive Grey |
| 7004 | 9840-72034R | Signal Grey |
| 7005 | 9840-72045R | Mouse Grey |
| 7006 | 9840-71973R | Beige Grey |
| 7009 | 9840-72097R | Green Grey |
| 7010 | 9840-72096R | Tarpaulin Grey |
| 7024 | 9840-72053R | Graphite Grey |

| | | |
|------|-------------|-----------------|
| 7012 | 9840-72011R | Basalt Grey |
| 7013 | 9840-72008R | Brown Grey |
| 7015 | 9840-71996R | Slate Grey |
| 7016 | 9840-72121R | Anthracite Grey |
| 7021 | 9840-72122R | Black Grey |
| 7022 | 9840-71995R | Umbra Grey |
| 7023 | 9840-72106R | Concrete Grey |
| 7031 | 9840-72112R | Blue Grey |
| 7037 | 9840-72007R | Dusty Grey |
| 7039 | 9840-71972R | Quartz Grey |
| 7042 | 9840-71994R | Traffic Grey A |
| 7043 | 9840-72047R | Traffic Grey B |
| 8000 | 9840-81050R | Green Brown |
| 8002 | 9840-80993R | Signal Brown |
| 8004 | 9840-81016R | Copper Brown |
| 8015 | 9840-81007R | Chestnut Brown |
| 8017 | 9840-80957R | Chocolate Brown |
| 8019 | 9840-81018R | Grey Brown |
| 8022 | 9840-81054R | Black Brown |
| 8025 | 9840-80985R | Pale Brown |
| 9004 | 9840-91793R | Signal Black |
| 9005 | 9940-91748R | Jet Black |
| 9006 | 9841-01492R | White Aluminum |
| 9007 | 9841-01493R | Grey Aluminum |
| 9011 | 9840-91747R | Graphite Black |
| 9017 | 9840-91743R | Traffic Black |

RAL COLOR DECK NOTES



- All of TCI's RAL colors are formulated as Super Durable, fast cure products with exceptional application characteristics to enhance first pass transfer efficiency and excellent re-coat properties
- Fast Cure- recommended cure schedules are 7 min @ 400° F, 10 min @ 375° F, and 15 min @ 350° F (metal temp)
- All of TCI's RAL products meet or exceed AAMA 2603 Specifications, please refer to the index for colors that meet the 2604 specification
- TCI RAL products have been matched to original RAL color master standards
- TCI RAL products are designed to be used in both indoor and outdoor applications
- TCI RAL products have a gloss range between 80-95%
- TCI RAL products are packaged in convenient 25 pound containers

*Please note that slight variations between colors shown here and actual product may exist

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